

Gas Pipeline Incidents at State Highway Crossings

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Agenda

- ▶ Introduction
 - ▶ What is PHMSA?
 - ▶ What were our objectives in the data study?
- ▶ Culling the data
 - ▶ Why?
 - ▶ How?
- ▶ Culled data
 - ▶ Incident by pipeline type
 - ▶ Incidents at crossing
- ▶ Conclusions and further research questions....

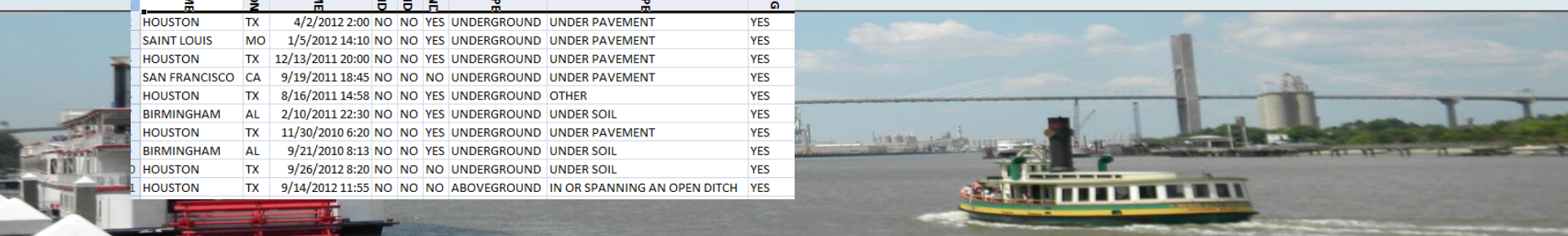


PHMSA

- ▶ US Department of Transportation Pipeline and Hazardous Materials Safety Administration (PHMSA)
 - ▶ Collects and publishes incident reports for pipelines
 - ▶ Superb public resource
 - ▶ Can download into EXCEL
 - ▶ Can be overwhelming!



| I | J | L | W | AD | AK | BG | BH | BK |
|--------------------|-----------------------------|------------------|--------------|------------|---------------------------|--------------------|------------------------------|----------|
| OPERATOR_CITY_NAME | OPERATOR_STATE_ABBREVIATION | LOCAL_DATETIME | FATALITY_IND | INJURY_IND | SHUTDOWN_DUE_ACCIDENT_INT | INCIDENT_AREA_TYPE | INCIDENT_AREA_SUBTYPE | CROSSING |
| HOUSTON | TX | 4/2/2012 2:00 | NO | NO | YES | UNDERGROUND | UNDER PAVEMENT | YES |
| SAINT LOUIS | MO | 1/5/2012 14:10 | NO | NO | YES | UNDERGROUND | UNDER PAVEMENT | YES |
| HOUSTON | TX | 12/13/2011 20:00 | NO | NO | YES | UNDERGROUND | UNDER PAVEMENT | YES |
| SAN FRANCISCO | CA | 9/19/2011 18:45 | NO | NO | NO | UNDERGROUND | UNDER PAVEMENT | YES |
| HOUSTON | TX | 8/16/2011 14:58 | NO | NO | YES | UNDERGROUND | OTHER | YES |
| BIRMINGHAM | AL | 2/10/2011 22:30 | NO | NO | YES | UNDERGROUND | UNDER SOIL | YES |
| HOUSTON | TX | 11/30/2010 6:20 | NO | NO | YES | UNDERGROUND | UNDER PAVEMENT | YES |
| BIRMINGHAM | AL | 9/21/2010 8:13 | NO | NO | YES | UNDERGROUND | UNDER SOIL | YES |
| HOUSTON | TX | 9/26/2012 8:20 | NO | NO | NO | UNDERGROUND | UNDER SOIL | YES |
| HOUSTON | TX | 9/14/2012 11:55 | NO | NO | NO | ABOVEGROUND | IN OR SPANNING AN OPEN DITCH | YES |



Study objectives

- ▶ What types of failures are common in pipelines?
- ▶ Is there a subset of PHMSA data that can be used to evaluate the usefulness of encasement?
- ▶ If so,
 - ▶ Are failures types at crossings the same as in regular pipelines?
 - ▶ What failure types predominate at crossings?
 - ▶ Do failures differ between cased and uncased crossings?



Incident Data

- ▶ Data taken from incident reports submitted to PHMSA
- ▶ Reports grouped by type of pipeline and year submitted:

| | | | | |
|------------------------|-------------------|-------------------|--------------------|------------------|
| Hazardous Liquid | 1/2010 to Present | 1/2002 to 12/2009 | 1986 to 1/2002 | Pre-1986 |
| Distribution | 1/2010 to Present | 3/2004 to 12/2009 | Mid-1984 to 2/2004 | 1970 to Mid-1984 |
| Transmission Gathering | 1/2010 to Present | 2002 to 12/2009 | Mid-1984 to 2001 | 1970 to Mid-1984 |



Incident Data

- ▶ Different forms for each type of pipeline and date range
- ▶ Only most recent data indicates cased/uncased
- ▶ Most state highway crossings are transmission and gathering or hazardous liquid
- ▶ Crossing data set is incomplete
- ▶ Not many crossing failures



Incident Data

| Type of Pipeline | Crossing Incidents | Total Incidents | % at Crossings | K-Miles | Incidents per k-Mile |
|-------------------------------|--------------------|-----------------|----------------|--------------|----------------------|
| <u>Hazardous Liquid</u> | 18 | 3182 | 0.6 | 108 | 29.5 |
| Distribution | 14 | 1228 | 1.1 | 1,850 | 0.66 |
| <u>Transmission/Gathering</u> | 12 | 1208 | 1.0 | 300 | 4.03 |
| Total | 44 | 5618 | 0.8 | 2,308 | 2.43 |



PHMSA Pipeline Types

- ▶ Hazardous Liquids – all types together
- ▶ Gas:

| | Distribution | Transmission and Gathering |
|--------------------------------|----------------------------|----------------------------|
| Location | Mostly in cities and towns | Mostly rural |
| Road crossings | Many, Dominant type | Fewer, Less common |
| State Highway Crossings | Fewer | Dominant type |
| Pipe Material | Moving to plastic | Mostly steel |
| Pressure | Low Pressure is common | High pressure is common |
| Diameter | Mostly small | Mostly large |
| K-Miles of Pipeline | 1,850 | 300 |



Culling Incident Data

- ▶ Focusing on crossings required a culling process
- ▶ Eliminated:
 - ▶ Anything that could not be inside a road crossing (valves, stopples, sumps, etc.)
 - ▶ Pipes located above ground, under water, or under buildings
 - ▶ Pipes with diameter < 4" (eliminates mostly distribution)
 - ▶ Pipes with pressure > 1500 psi
 - ▶ Cast iron pipes (eliminates distribution incidents)
- ▶ After culling comparisons more reasonable



Culling Incident Data

▶ Results of culling:

| Type of Pipeline | Crossing Incidents | Total Incidents | % at Crossings |
|------------------------|--------------------|-----------------|----------------|
| Hazardous Liquid | 18 | 1736 | 1.0 |
| Distribution | 14 | 228 | 6.1 |
| Transmission/Gathering | 12 | 387 | 3.1 |
| Total | 44 | 2351 | 1.9 |

▶ Further culling: focused on gas pipelines, except at crossings

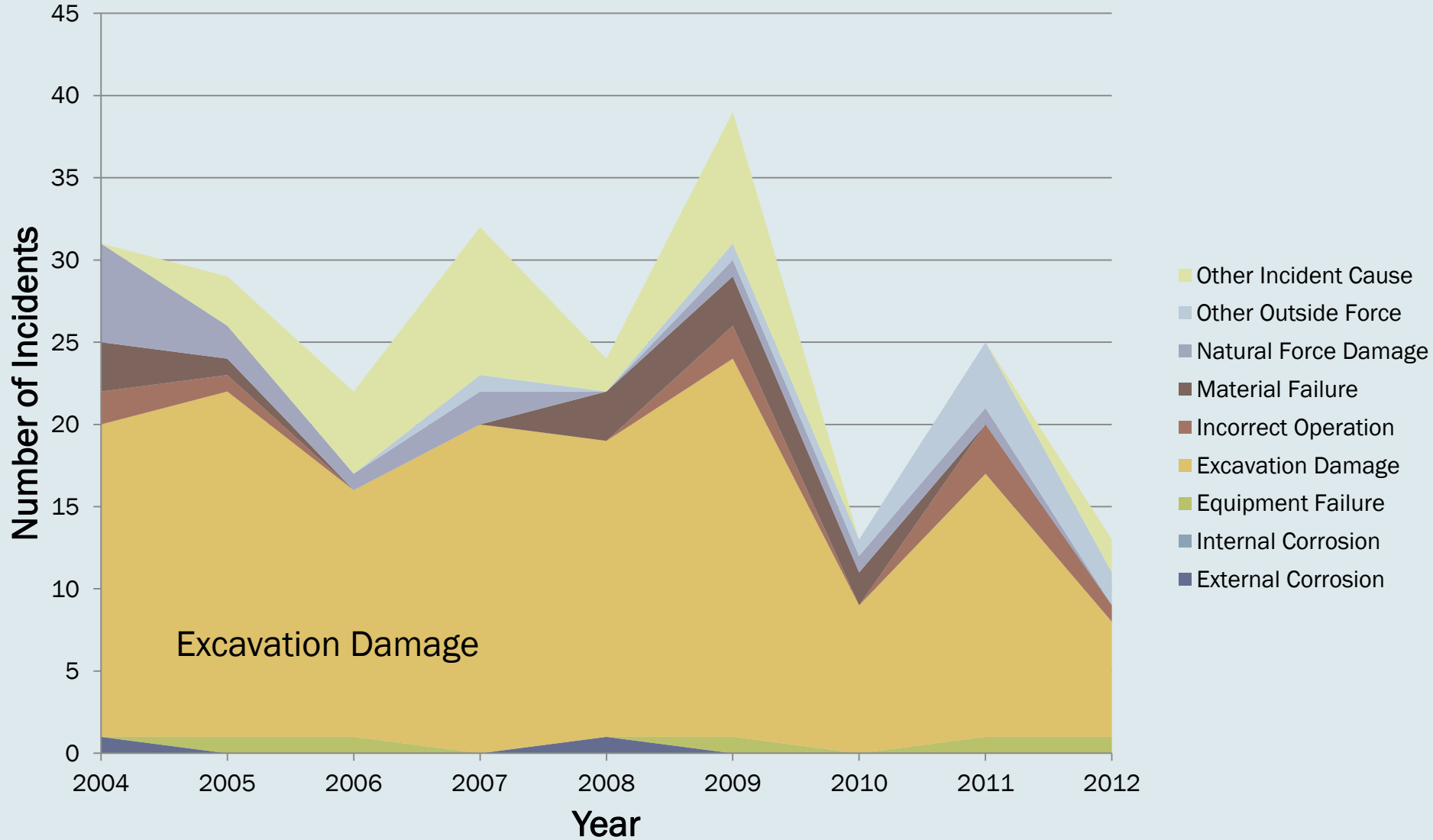


Incident Types – the major categories

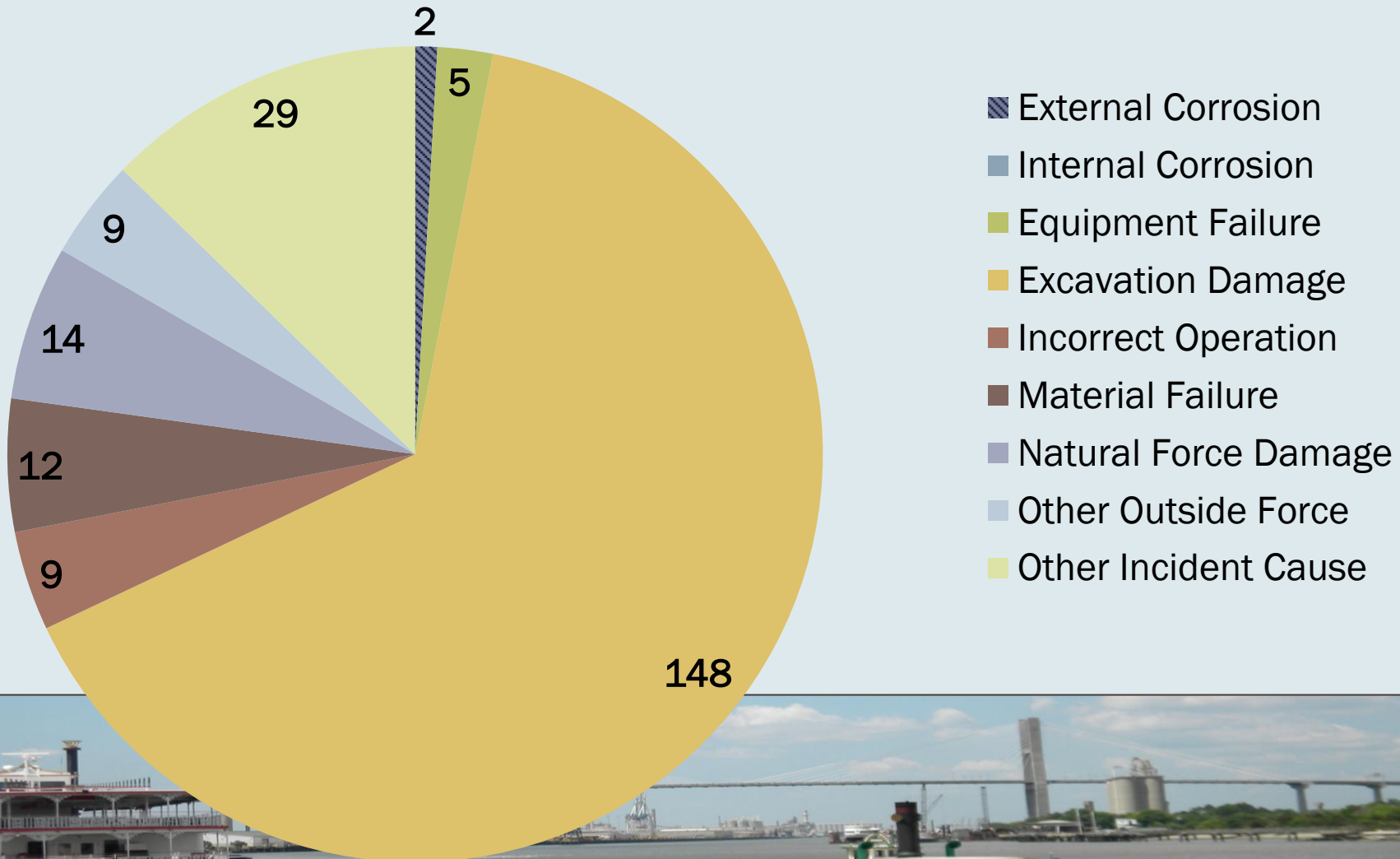
- ▶ Technical
 - ▶ Material
 - ▶ Equipment
 - ▶ Internal corrosion
 - ▶ External corrosion
- ▶ Operations and management
 - ▶ Excavation damage
 - ▶ Incorrect operation
- ▶ Other
 - ▶ Natural force
 - ▶ Other outside force
 - ▶ Other incident cause



Distribution (228 Incidents)

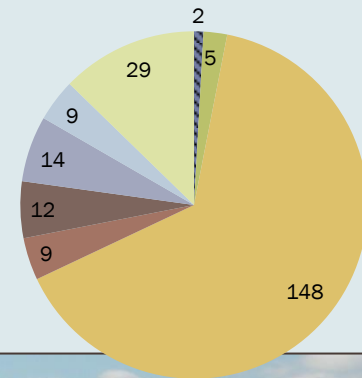
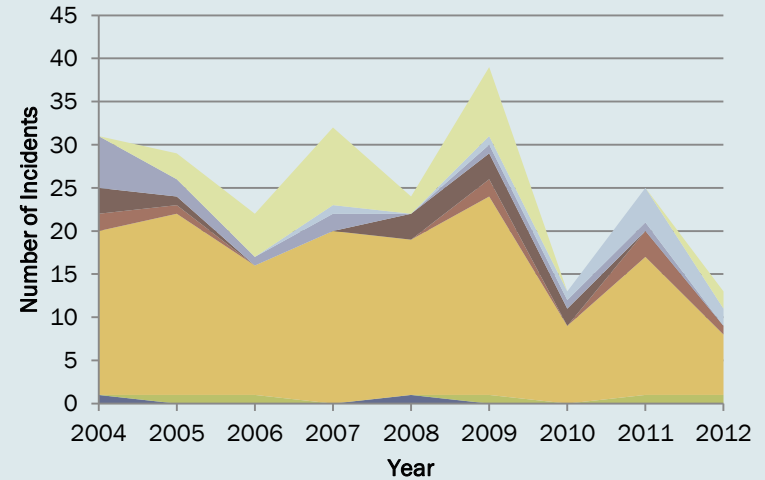


Distribution, 2004 - 2012 (228 Incidents)

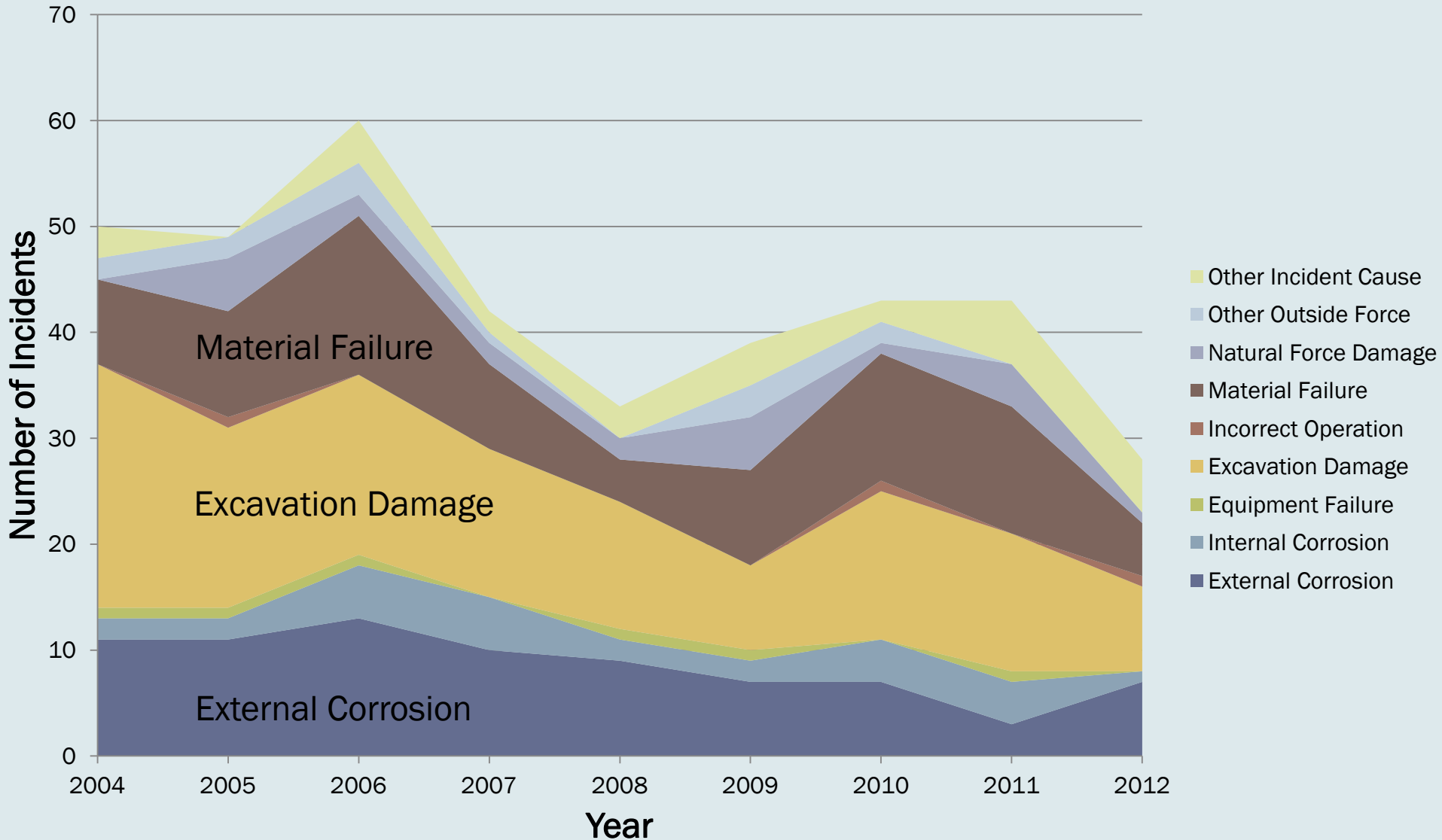


Distribution (228 Incidents)

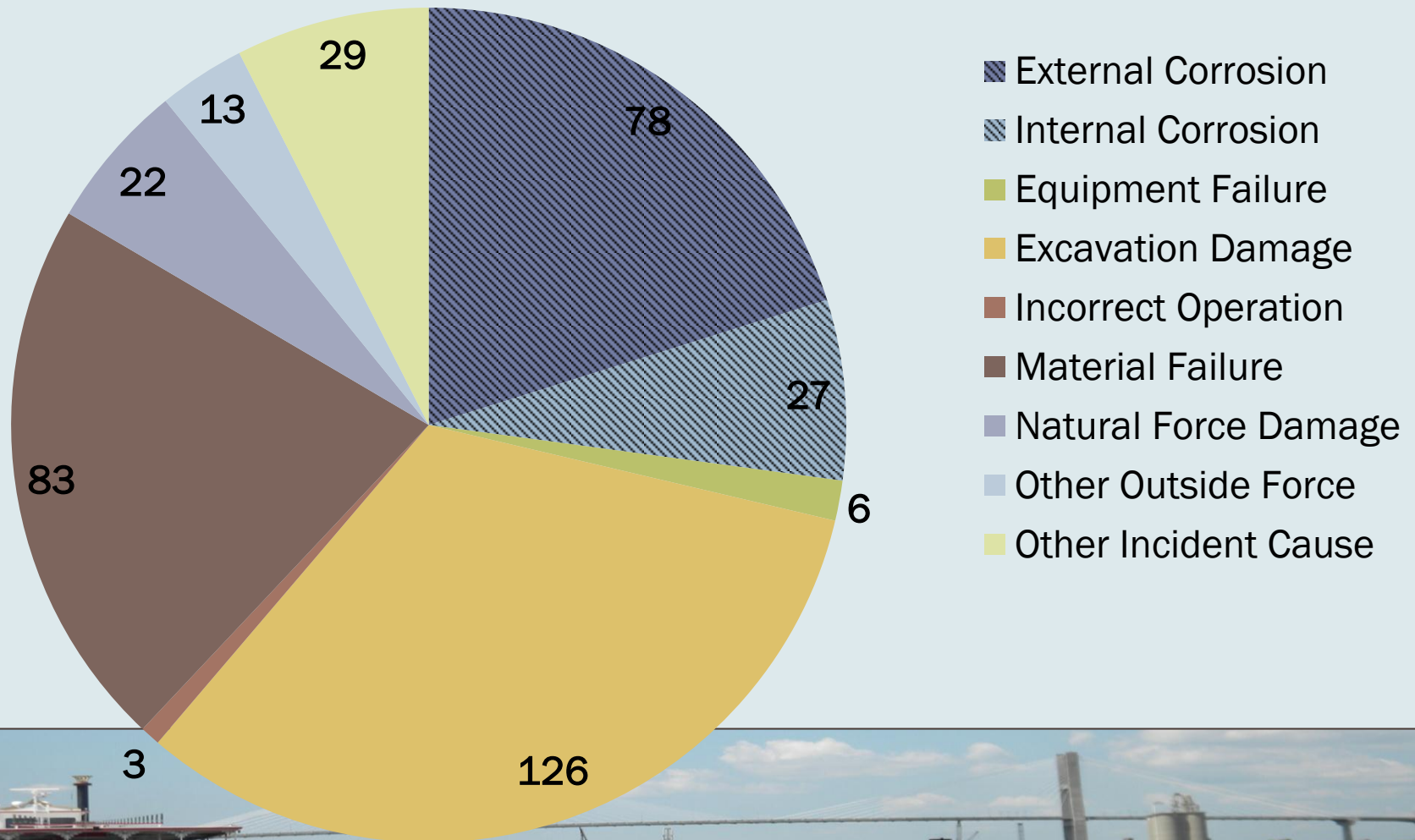
- ▶ Situation is probably improving
 - ▶ Data not normalized by
 - ▶ Miles of pipe
 - ▶ Pipe material
 - ▶ Installation activity
- ▶ Recession impacted construction
- ▶ Dig-ins is a huge problem
 - ▶ Standards won't fix this
 - ▶ Management and regulation problem
 - ▶ Prosecute?



Transmission/Gathering (387 Incidents)

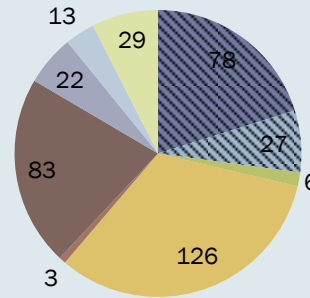
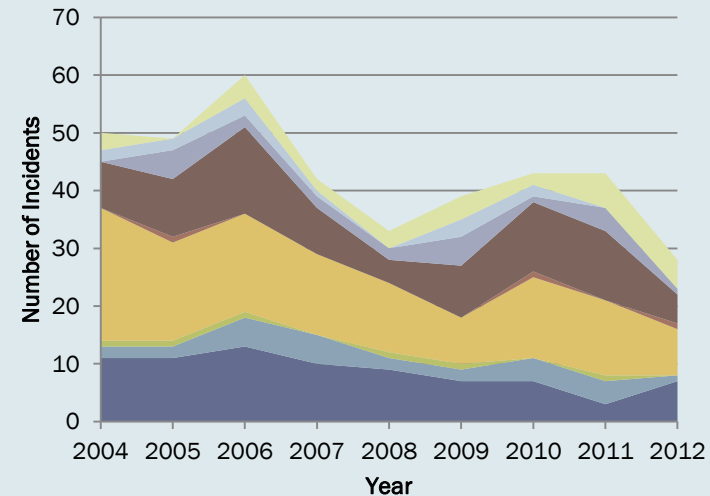


Transmission/Gathering, 2004 - 2012 (387 Incidents)

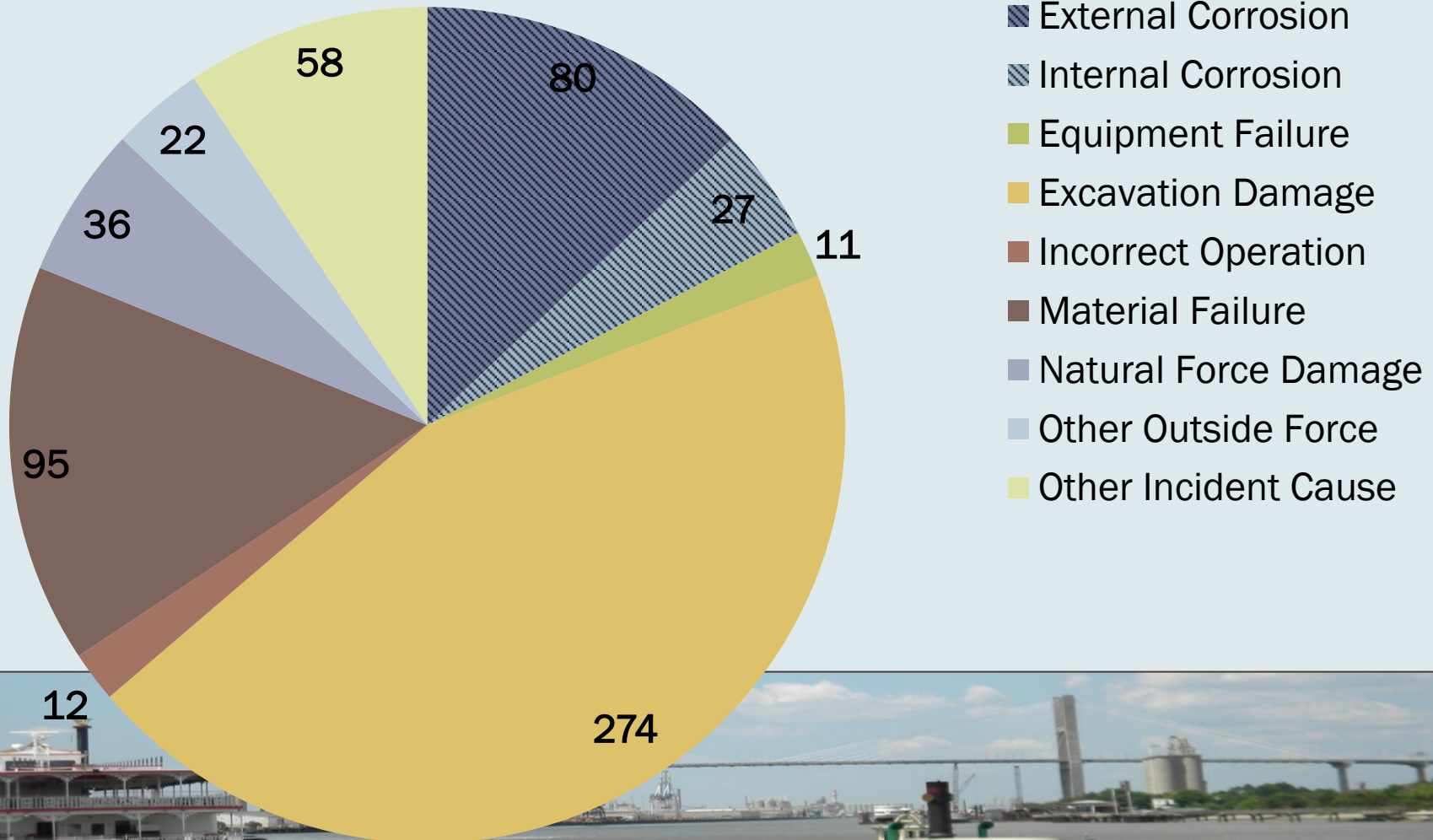


Transmission/Gathering (387 Incidents)

- ▶ Data not normalized
- ▶ External corrosion and dig-ins probably declining
- ▶ Dig-ins are the biggest problem
- ▶ Why the surge in material failures?



Combined Gas, 2004 - 2012(615 Incidents)

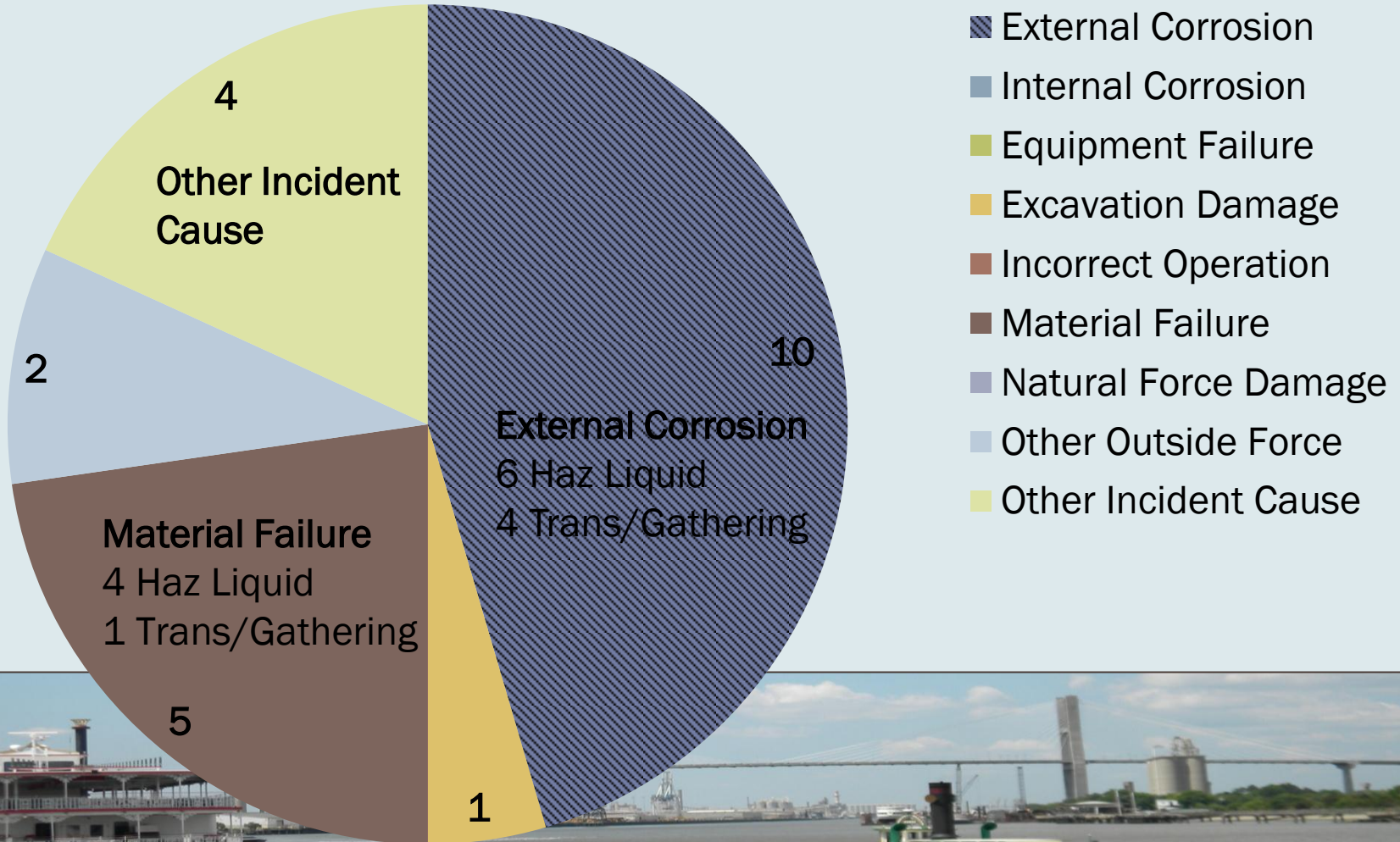


Road crossing incidents

- ▶ Relatively rare
- ▶ 44 at road crossings out of 2,231 (<2%)
- ▶ Probably more crossing incidents, but data is not clear
- ▶ How many miles of crossing per mile of pipe?

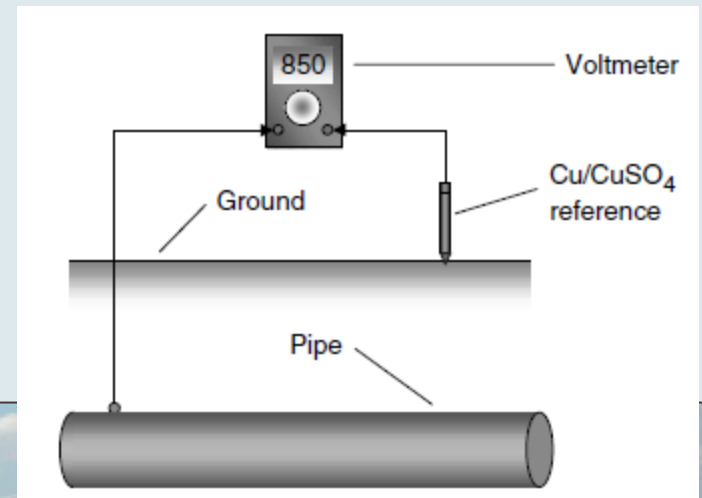
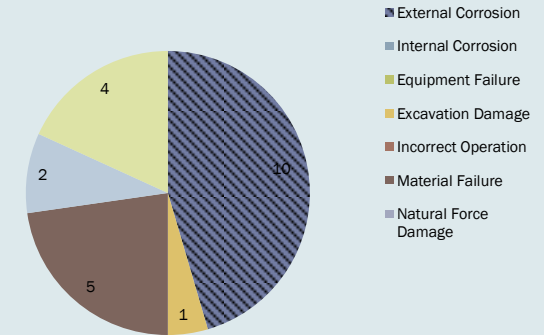


Cased Pipe Summary (22 Incidents)

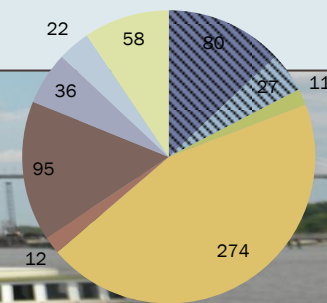
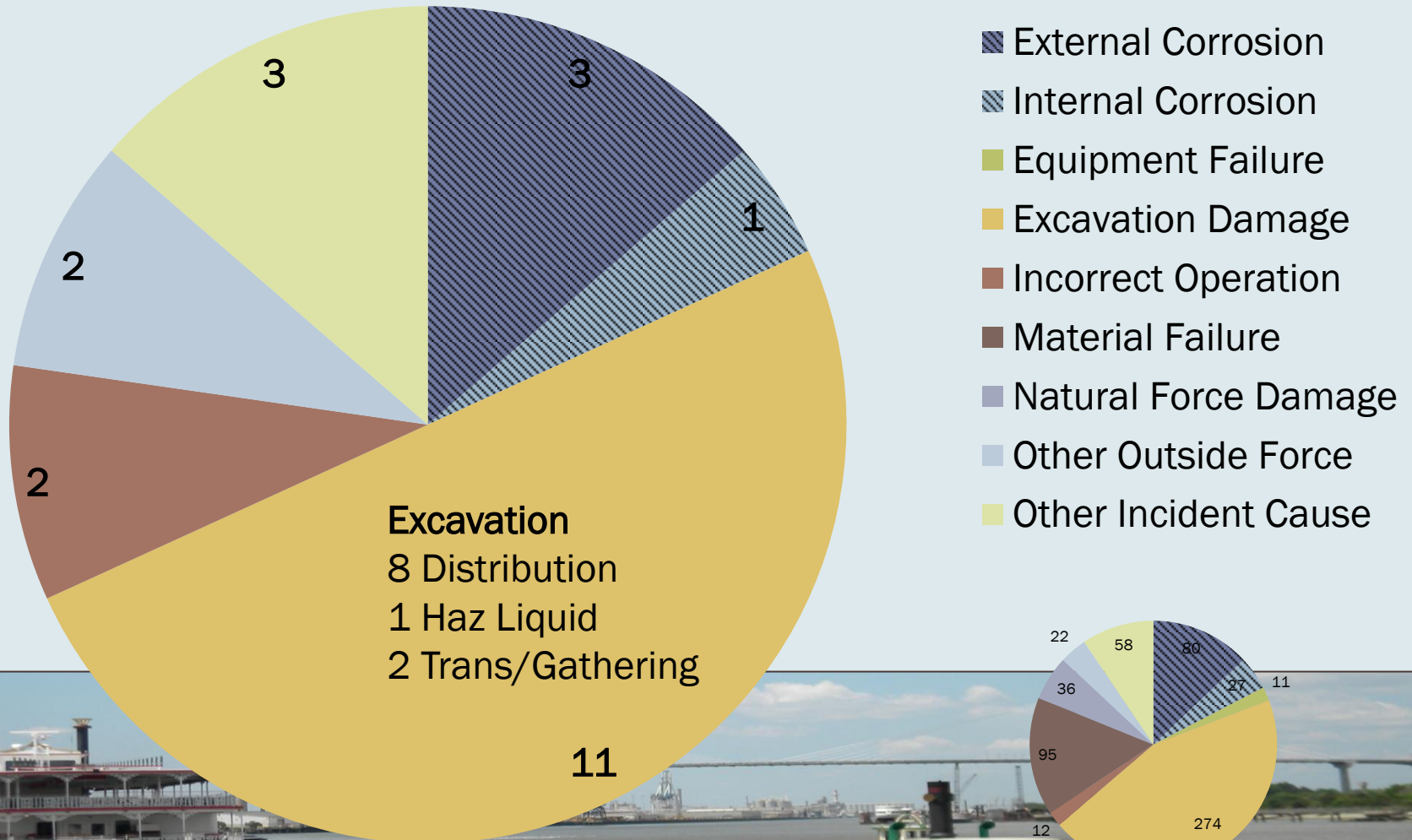


Cased Pipe Summary (22 Incidents)

- ▶ External corrosion dominates
 - ▶ Can't monitor directly inside casing
 - ▶ Other studies also find corrosion worse inside casing

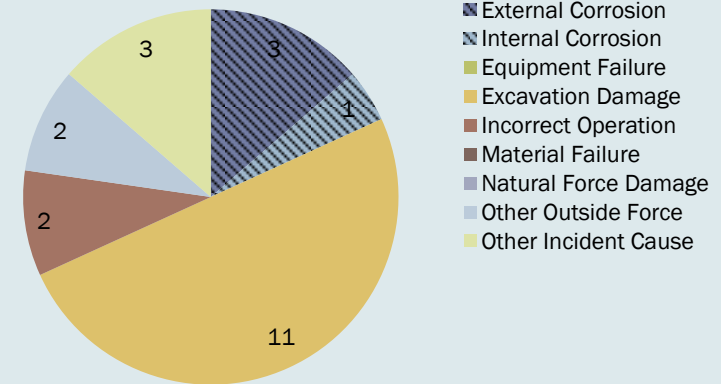


Uncased Pipe Summary (22 Incidents)



Uncased Pipe Summary (22 Incidents)

- ▶ Excavation dominates
- ▶ External corrosion less common
- ▶ Too many questions
 - ▶ Was dig-in under pavement?
 - ▶ Would casing have protected?
 - ▶ Miles of lines, casing, crossings?



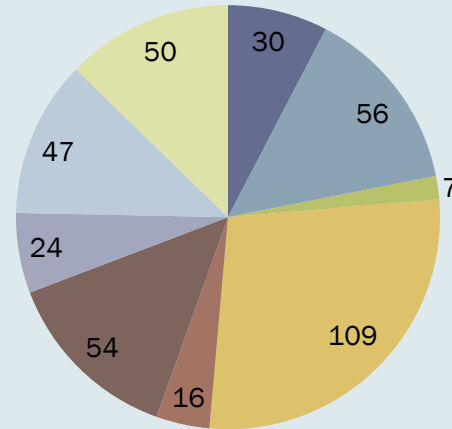
The Most Recent Data

- ▶ Also looked at just the 2010 to present data
 - ▶ Includes incidents at crossings
 - ▶ Shows cased versus uncased
- ▶ Culled from the data
 - ▶ All cast or wrought-iron pipe
 - ▶ Incidents at
 - ▶ Valves
 - ▶ Compressor stations
 - ▶ Metering stations
 - ▶ 3rd party facilities
 - ▶ Other appurtenances

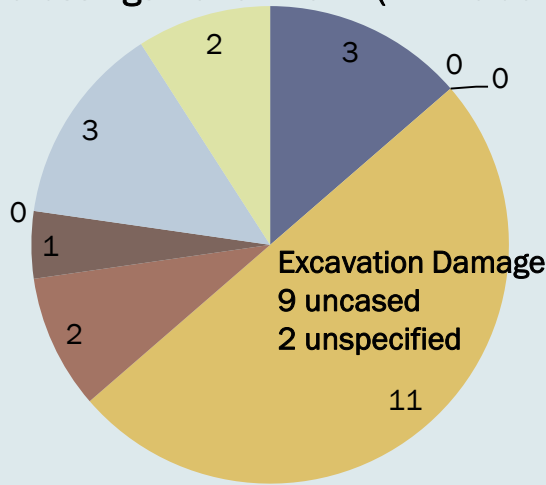


The Most Recent Data

Gas Incidents 2010 - 2012 (393 Incidents)



Gas Incidents at Road Crossings 2010 - 2012 (22 Incidents)



- External Corrosion
- Internal Corrosion
- Equipment Failure
- Excavation Damage
- Incorrect Operation
- Material Failure
- Natural Force Damage
- Other Incident Cause

*Data also included 3 bridge crossings, 1 railroad crossing, and 3 water crossings.

The Most Recent Data

| | Cased | Uncased | Uncategorized |
|----------------------|----------|-----------|---------------|
| Corrosion, external | 1 | 1 | 1 |
| Corrosion, internal | | | |
| Equipment failure | | | |
| Excavation damage | 2 | 9 | |
| Incorrect operation | | 2 | |
| Material failure | 1 | | |
| Natural force damage | | | |
| Other Cause | 1 | 4 | |
| Total | 5 | 16 | |



The Most Recent Data

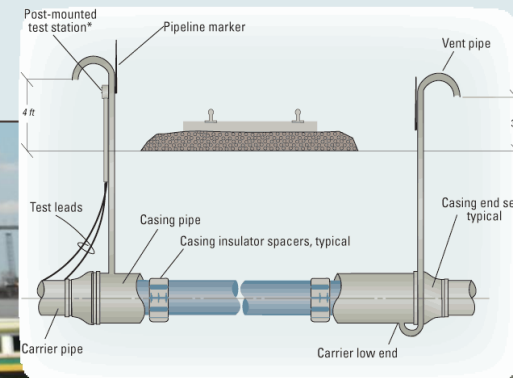
- ▶ Small data set on crossing failures
 - ▶ Too small to draw firm conclusions
 - ▶ Probably more than 10 times as many uncased as cased crossings
 - ▶ Most crossings in cities are uncased distribution lines
 - ▶ Crossings in cities are more frequent per mile than in rural areas
 - ▶ Distribution line length is 5 times that of transmission & gathering
- ▶ About 5% of failures in the pipe are at crossings
- ▶ Dig-ins are clearly the most common crossing failure
- ▶ By far the most dig-ins are at uncased crossings
 - ▶ Are they actually where casing would have protected the pipe?



Conclusions

- ▶ Failures at road crossings are probably rare
- ▶ Cased crossings
 - ▶ Corrosion
 - ▶ The main problem
 - ▶ Casing probably increases the likelihood of corrosion failure
 - ▶ The biggest issue is monitoring inside casing
 - ▶ Only one reported dig-in
- ▶ Uncased crossings
 - ▶ Dig-ins are the most reported problem
 - ▶ Could be in ROW, outside of zone normally cased
 - ▶ Apparently less corrosion

TYPICAL CASING SEGMENT COMPONENTS



Further research questions

- ▶ How many miles of pipeline and crossings are there by type?
 - ▶ State versus city
 - ▶ Pipe, steel or plastic
 - ▶ Cased versus uncased
 - ▶ Gas (transmission and distribution) versus liquid
- ▶ Uncased crossing dig-ins – what really happened?
- ▶ How does plastic compare to steel?
- ▶ What is the story on hazardous liquid pipelines?

